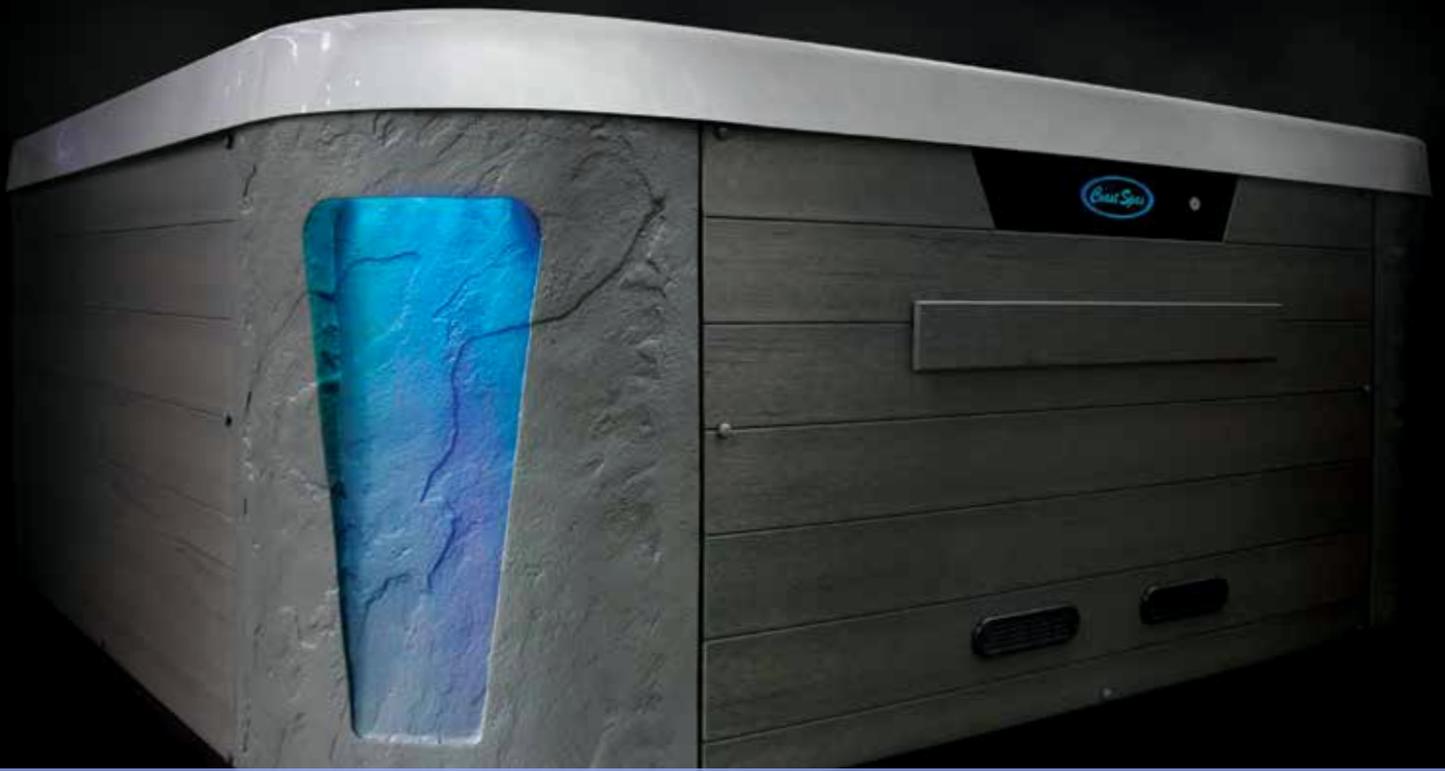




WORLD'S BEST BUILT SPAS®



2015 COLLECTION

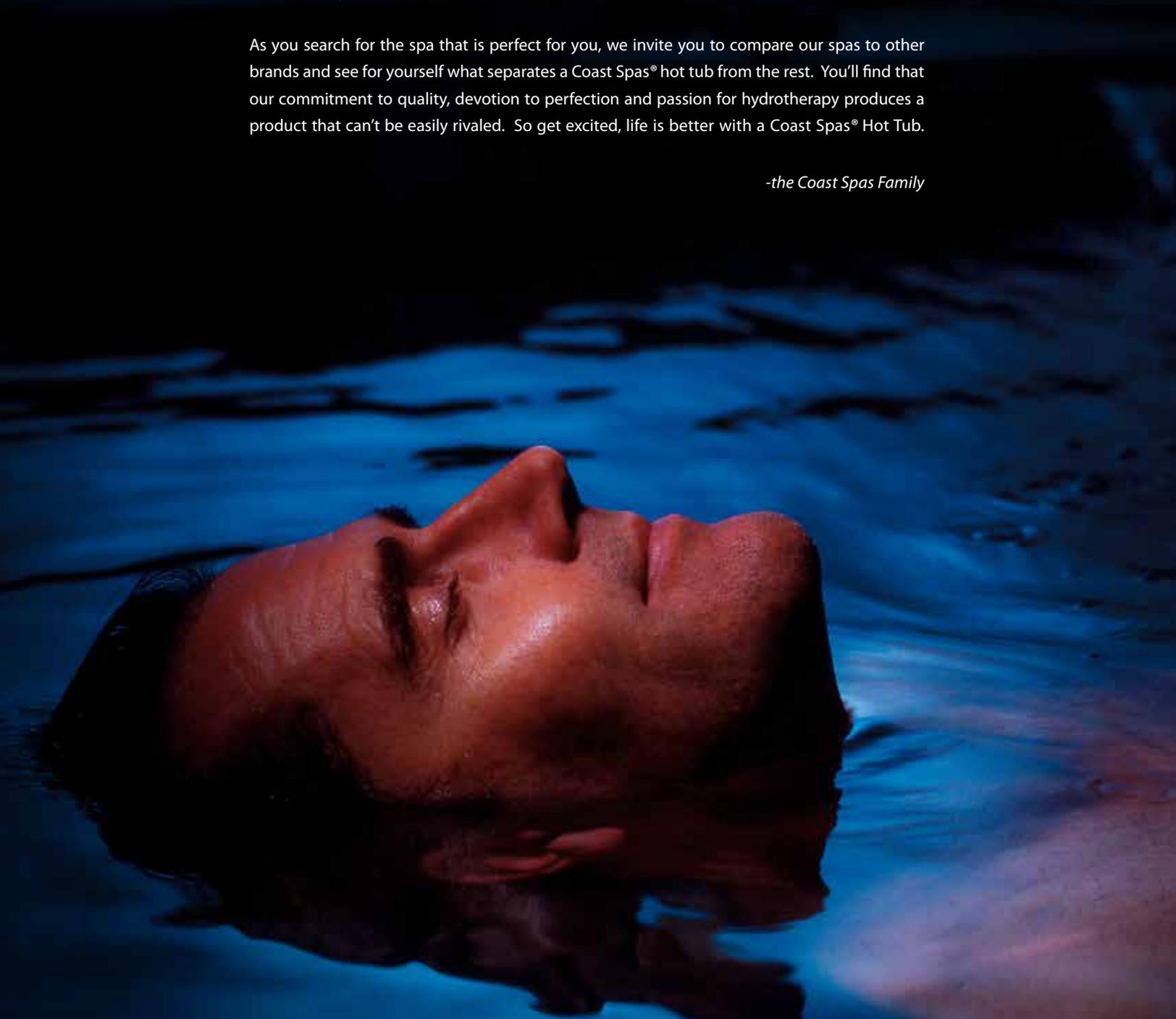


A Coast Spas® hot tub delivers a world of new experiences, improved health and an environment that is meant to be shared with friends and family.

There are endless ways that hot tub ownership will make a positive impact on your life. At Coast Spas® we are passionate about what we build. Knowing that the spas we make will change the lives of their owners drives us every day to craft the highest quality product possible. Our constant innovation and advancement is motivated by knowing that what we do, and how we do it, truly makes a difference in the lives of our customers.

As you search for the spa that is perfect for you, we invite you to compare our spas to other brands and see for yourself what separates a Coast Spas® hot tub from the rest. You'll find that our commitment to quality, devotion to perfection and passion for hydrotherapy produces a product that can't be easily rivaled. So get excited, life is better with a Coast Spas® Hot Tub.

-the Coast Spas Family



Environment

THINK TOMORROW

Coast Spas believes that we all have an important role to play in ensuring that our actions are responsible towards the preservation of our beautiful planet. Not only do we conduct our manufacturing business with as small of environmental impact as possible, we've also implemented several new innovative products and processes that ensures our hot tubs and swim spas will continue to serve our planet years after they have been installed in our customers backyards.

REDUCE | RE-USE | RECYCLE

- We filter, purify and re-use the water that is used to test our spas during production.
- We sort waste, wood and cardboard which is then sent to appropriate destinations for recycling (including pumps and metal-based products).
- We go to great lengths to promote environmentally responsible manufacturing processes.
- Purchasing recycled materials where permissible is part of Coast Spas® belief in a better tomorrow for everyone.

RESPONSIBLE INNOVATION

Low Amperage Pumps

Our low amperage spa pumps consume as little as a single (one) Amp of power on circulating, heating and filtration cycles.

Energy Efficient Filtration

Our Hydro Cyclonic Filtration System® provides the most efficient filtration in today's hot tub industry. This results in a shorter overall running time, greatly reduced power consumption and clean, clear water.



Superior Quality

A hot tub needs to be ready for use 24 hours a day, 365 days a year. It can be outside in the blistering sun, pelted by rain and hail or covered with snow in a freezing blizzard. We build our spas to endure the most extreme conditions and we build them to do it flawlessly for years.

We don't build our own motors and we don't produce the plumbing or hydrotherapy jets that you find in our spas, but we do work closely with the very finest supply partners. We require that their standards meet our high expectations, ensuring that a Coast Spa is built with superior quality components. This is why Coast Spas is known as manufacturers of the World's Best Built Spas®.

We are one of the first manufacturers to be recognized for high quality standards with our ISO 9001:2008 certification. We fill and run every spa built, then perform a series of diagnostic and endurance tests. The workmanship, equipment and construction of the spa is then closely evaluated. Once approved, the spa is detailed, hand polished and padded for shipping. A complete final inspection is required before our spas leave on the journey to their new homes.

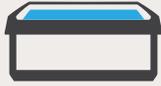
We live by our founding mantra, which has always been the backbone of the Coast Spas® Company since its inception:

"Quality shall, in every case, take precedence over quantity"



Model Style

MODELS TO MATCH YOUR LIFESTYLE



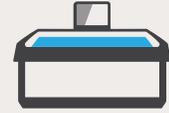
Traditional Spas

Our Traditional Spas feature the classic hot tub design that has been the choice of spa owners since hot tubs evolved from their cedar-barrel predecessors.



Curve Spas

One of the most popular spa designs of all time. A sleek curve elevates one side of the spa, providing protection from the elements and featuring Coast Spas® exclusive raised 24" waterfall (the largest available on any spa).



Media Spas

Integrated push-button retractable marine-grade LCD TV, DVD player and speakers. All you need for a cinematic hot tub experience.



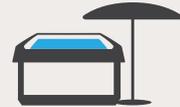
Soundwaves™ Spas

For the ultimate music aficionado. We mold powerful speakers into the spa allowing pure sound to travel directly towards the listener. A Bluetooth™ stereo system accompanies this one-of-a-kind spa.



MicroSilk® Spas

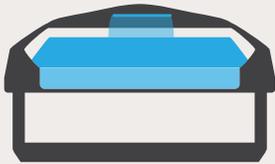
Cutting edge science has now brought the miracle of MicroSilk® to the hot tub. This revolutionary system tightens and makes skin appear younger by effectively stimulating the production of collagen.



Patio Spas

No wiring required! These compact spa models come ready to plug into your standard household outlet. *Plug-In applicable for North American Consumers only. Optional: can be wired for 220V.*

Cascade Spas



Patented Design

The world's only vanishing edge portable hot tub. One edge of the spa is removed to the waterline, allowing for a seamless and stunning view of your surroundings.

Superior Performance

- Zero water displacement (water always stays at the same level)
- 100% Seating. No space-consuming filter gate.
- Self Purging Technology. Spa automatically clears lines of air.
- Best View. Look directly over the waterline to your surroundings.
- Largest and most efficient skimmer for pristine water.



Higher Standards

We believe that a quality spa is not only built to the highest standards but also includes the best standard equipment. All of the features listed below come standard when you purchase a Coast Spa®. These features range from functional and aesthetic designs to practical innovations that separate our spas from all others.



80% Faster | 20% More Efficient than Skim Filtration

Commercial-Grade Pressurized Filtration on every hot tub with up to 175 square feet of filter media, more than any other hot tub.

(Additional Information on page 19)



Self Cleaning SWEEPER JET

If you've owned a hot tub before, then you'll know how great this feature is. The Sweeper Jet cleans the floor of your spa, effectively disposing of any solid particles (sand, dirt and foreign contaminants) into the filtration system.



Powerful jet pumps combined with oversized plumbing and superior massage jets give you the best hydrotherapy experience possible. Our variety of Trillium Jets are the most effective hydrotherapy massage jets available today. Each jet is capable of individual adjustment and sports a stylish, easy-to-grip, stainless steel accent ring.



Class Selection

Choose the Class that fits your lifestyle. Your spa will come equipped with your choice of either the **Elite or Luxury Class** of premier standard features. Your spa class determines the type of spa control panel, number of available jets, size of jet pump(s), standard lighting and more. Choosing the Luxury Class for your spa will ensure that you have the very best equipment on your hot tub.

See the class comparison chart below for additional details.

ELITE CLASS - Premier Standard Features

The Elite Class is packed with high-end, durable equipment and premium functionality. The Elite Class is the entry level class for a Coast Spas hot tubs, but the quality and craftsmanship far exceeds the competitors high end offerings.

Equipment	Series Features
JETS & PUMPS 32 or 50 Luxury Trillium Hydrotherapy Jets   <small>Elite Spas come standard with either 1x 5HP Super Pumps or 2x 5HP Super Flow Pumps. (North American Models)</small>	 Digital Carbon Fiber Control Panel  175 sq.ft Filtration System  5" Underwater Light  Smart Device Remote Control Ready
COVER: Includes 5" x 3" Tapered Energy Saver Cover	

LUXURY CLASS - Premier Standard Features

The Luxury Class is the top of the line in Spa equipment, quality and features. These handcrafted spas are each a work of art and their luxurious features are the pinnacle of what a truly glorious hot tub should be.

Equipment	Series Features
JET COUNT 56 65 or 82 <small>*82 Jets Available on Mirage and Mirage Curve Only.</small>    <small>Luxury Series Spas come standard with either 3x 5HP Super Pumps or 2x 7HP Monster Flow Pumps making these hot tubs the most powerful spas available. (North American Models)</small>	 Touchscreen Control Panel  175 sq.ft Filtration System  7" Frosted Light Dome  Smartphone Control Ready
COVER: Includes 5" x 3" Tapered Energy Saver Cover	

Our Spas are Built to Last®

AESTHETICS & COMFORT

- Plush Headrests
- Easy-Grip Hand Controls
- Underwater Safety Light
- Multiple Beverage Holders
- Stainless Steel Thread-In Jets
- Unique Water Features
- Anti-Slip Textured Floor
- Ergonomic Seating
- Multi Level Seating
- Large Footwells
- Recessed Jetting

INNOVATION

- Hydro Cyclonic Filtration System
- Self Cleaning Sweeper Jet
- Smartphone Remote Control Ready
- Programmable Filtration Cycles

PROTECTION

- Bottom Moisture Protection
- Coast Guard Corners
- Freeze Protection
- Vacuum Formed Equipment Enclosure
- Thick Energy Saver Cover



Coast Spas' acrylic hot tub shell is backed with multiple layers of premium Owens Corning® Fiberglass for the strongest and most durable hot tub shell.



EQUIPMENT

- Gate Valves
- Powerful and Efficient Pumps
- Oversized Plumbing
- Barb & Clamp Plumbing
- Titanium Heater

STRUCTURE

- Steel Reinforced Acrylic Shell
- Pressure Treated Frame
- Handcrafted
- Framelock Insulation Support



Visit www.coastspas.com for additional information and details.

Traditional Spas

**Classic. Beautiful.
Perfect for your family.**

Our Traditional Spas feature the classic hot tub design that has been the popular choice of spa owners since hot tubs evolved from their cedar-barrel predecessors. Traditional Spas come standard with our advanced Hydro Cyclonic Filtration® System. This exclusive filtration system tests 80% faster and 20% more efficient at filtering spa water than skim filtration and is the only portable hot tub filtration system that is commercial grade. Traditional Spas also come standard with Luxury Trillium SS massage jets, powerful jet pumps, unique waterfall features, self cleaning sweeper jet, underwater light and all of the quality craftsmanship that gives our spas the advantage over the competition.



Color Touchscreen [Luxury Class]

Intuitive controls. A simple user interface allows quick and painless control of your spa.



Trillium Massage Jets

Elegant jets designed to effectively massage your unique muscle groups.



175 sq.ft. Hydro Cyclonic Filtration

Commercial-grade pressurized filtration. Faster and more effective than other filtration methods.



Self-Cleaning Sweeper Jet

Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.



Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$6.36
▼ 45°F 7°C	\$14.52



*Monthly Cost -Series average cost, calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.



OMEGA

Seating 4 Adults
 Capacity 946 L | 250 US Gal
 Dimensions 66 x 83.5 x 38 in
 167.5 x 212 x 96.5 cm

Jets Elite **32 50**



KAUAI

Seating 5 Adults
 Capacity 1060 L | 280 US Gal
 Dimensions 72.5 x 81 x 30 in
 184 x 206 x 76 cm

Jets Elite **32 50**



VANTAGE

Seating 5 Adults
 Capacity 1250 L | 330 US Gal
 Dimensions 81.5 x 81.5 x 40 in
 207 x 207 x 101.5 cm

Jets Elite **32 50**
 Luxury **56**



ZENITH

Seating 6 Adults
 Capacity 1325 L | 350 US Gal
 Dimensions 81.5 x 81.5 x 40 in
 207 x 207 x 101.5 cm

Jets Elite **32 50**
 Luxury **56**



UNITY

Seating 5 Adults
 Capacity 1173 L | 310 US Gal
 Dimensions 92 x 92 x 40 in
 234 x 234 x 101.5 cm

Jets Elite **50**
 Luxury **56 65**



FREEDOM

Seating 7 Adults
 Capacity 1666 L | 440 US Gal
 Dimensions 92 x 92 x 40 in
 234 x 234 x 101.5 cm

Jets Elite **50**
 Luxury **56 65**



HELIOS

Seating 6 Adults
 Capacity 1454 L | 384 US Gal
 Dimensions 92 x 92 x 40 in
 234 x 234 x 101.5 cm

Jets Elite **50**
 Luxury **56 65**



MIRAGE

Seating 8 Adults
 Capacity 2574 L | 680 US Gal
 Dimensions 132 x 92 x 40 in
 335 x 234 x 101.5 cm

Jets Luxury **56 65**

Jets	Xtreme Pumps	
	North America	International
Elite		
32	5HP	3HP SF
50	2x 5HP	2x 3HP SF
Luxury		
56	2x 7HP	2x 5HP SF
65	3x 5HP	3x 5HP SF

True HP vs Brake HP

We list our spas in True Horsepower
 See below for Brake Horsepower Ratings:

North America
 [5HP = 7BHP] [7HP = 9BHP]

International - (SF) Super Flow Pumps
 [3HP SF = 5BHP] [5HP SF = 7BHP]

Curve Spas

The Ultimate Spa Design with the Largest Waterfall Available.

Our Curve Spas have changed the definition of a hot tub. Why have a conventional spa when you can own a Curve Spa by Coast Spas? The sleek and stylish raised back design gives you protection from the elements as the acrylic shell comfortably wraps you in its warmth, offering both privacy and shelter. You can watch, hear and feel the true benefits of the curved design with Coast Spas' 24" waterfall. Accent the mood with one of many LED lighting options that will brightly illuminate this exclusive water feature.

Curve Spas come standard with a pressurized commercial-grade Hydro Cyclonic Filtration System[®], plush headrests, large water features, Self-Cleaning Sweeper Jet and much more.



Color Touchscreen [Luxury Class]

Intuitive controls. A simple user interface allows quick and painless control of your spa.



Trillium Massage Jets

Elegant jets designed to effectively massage your unique muscle groups.



175 sq.ft. Hydro Cyclonic Filtration

Commercial-grade pressurized filtration. Faster and more effective than other filtration methods.



Self-Cleaning Sweeper Jet

Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.

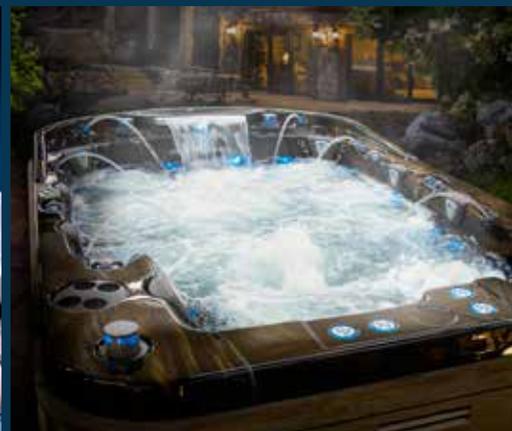


Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$6.96
▼ 45°F 7°C	\$15.84



Raised Curve Back with 24" Waterfall

Protect yourself from wind and the elements with the Curve Series raised back and included 24" Stainless Steel Light Blade Waterfall





ZENITH CURVE

Seating **6 Adults**
 Capacity **1325 L | 350 US Gal**
 Dimensions **81.5 x 81.5 x 40.25 (47 at back) in**
207 x 207 x 102 (119.5 at back) cm

Jets	Elite	50
	Luxury	56



VANTAGE CURVE

Seating **5 Adults**
 Capacity **1250 L | 330 US Gal**
 Dimensions **81.5 x 81.5 x 40.25 (47 at back) in**
207 x 207 x 102 (119.5 at back) cm

Jets	Elite	50
	Luxury	56



RADIANCE CURVE

Seating **7 Adults**
 Capacity **1609 L | 425 US Gal**
 Dimensions **92.5 x 92.5 x 40.25 (47 at back) in**
234.5 x 233.5 x 102 (119.5 back) cm

Jets	Elite	50
	Luxury	56 65

•Foot Dome Option Available



JOURNEY CURVE

Seating **6 Adults**
 Capacity **1454 L | 384 US Gal**
 Dimensions **84 x 92 x 40.25 (47 at back) in**
213.5 x 234 x 102 (119.5 at back) cm

Jets	Elite	50
	Luxury	56 65



RADIANCE CURVE LOUNGE

Seating **6 Adults**
 Capacity **1476 L | 390 US Gal**
 Dimensions **92.5 x 92 x 40.25 (47 at back) in**
234.5 x 233.5 x 102 (119.5 back) cm

Jets	Elite	50
	Luxury	56 65



MIRAGE CURVE

Seating **8 Adults**
 Capacity **2574 L | 680 US Gal**
 Dimensions **132 x 92 x 40 in (47 at back) in**
335 x 234 x 101.5 (119.5 at back) cm

Jets	Elite	50
	Luxury	56 82

24" Waterfall - Standard on Curve Spas



Curve Series Spas come standard with our exclusive 24" Waterfall. This waterfall is the largest available on any hot tub, anywhere.

Jets	Xtreme Pumps	
	North America	International
Elite		
50	2x 5HP	2x 3HP SF
Luxury		
56	2x 7HP	2x 5HP SF
65	3x 5HP	3x 5HP SF
82	3x 5HP	3x 5HP SF

True HP vs Brake HP
We list our spas in True Horsepower See below for Brake Horsepower Ratings.
North America [4HP = 6BHP] [5HP = 7BHP] [7HP = 9BHP]
International - (SF) Super Flow Pumps [3HP(SF) = 5BHP] [5HP(SF) = 7BHP]

Cascade Spas

Spa Design with an Edge

Years of product innovation, development and field-testing has perfected the most unique and luxurious spas in the world, the Cascade Series. For the first time ever a vanishing (or infinity) edge design is available on a portable hot tub. This patented feature is more than just aesthetically stunning - it successfully eliminates two issues; water displacement from multiple bathers and the need for space-consuming skimmers.

The ultimate hot tub design is now available and can be yours today without the expensive price tag of a custom built infinity spa.



ENERGY GUIDE	Outdoor Temp.	Monthly Cost*
	▲ 75°F 24°C	\$7.44
▼ 45°F 7°C	\$17.16	

Jets	Xtreme Pumps	
Elite	North America	International
41	5HP + 1.5HP	3HP SF + 1.5HP
47	5HP + 1.5HP	3HP SF + 1.5HP
Luxury		
61	2x 5HP + 1.5HP	2x 5HP SF + 1.5HP



True HP vs Brake HP

We list our spas in True Horsepower
See below for Brake Horsepower Ratings:

North America
[4HP = 6BHP] [5HP = 7BHP] [7HP = 9BHP]

International - (SF) Super Flow Pumps
[3HP SF = 5BHP] [5HP SF = 7BHP]



* Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

Superior Design

Infinity / Vanishing Edge

All Cascade Series Hot Tubs have our patented infinity edge design. These are the only portable hot tubs that have a vanishing edge feature.



Exclusive 24 Inch

Cascade Series Spas come standard with our exclusive 24" Waterfall (except Edge model). This waterfall is the largest available on any hot tub.



CASCADE II

Seating 6 to 7 Adults
Capacity 1825 L | 483 US Gal
Dimensions 233.7 x 256.5 x 119.5 (79 front) cm
 92 x 101 x 47 (31 front) in

Jets
 Elite **47**
 Luxury **61**

Largest Skimmer



Functional and beautiful. The Cascade Series Vanishing Edge is also the most efficient skimmer on a hot tub.

The Ultimate View



Your view begins at the water line. The beauty of a vanishing edge pool is now available in a hot tub.

Always The Perfect Level



Zero Water Displacement. No matter how many people you have in your Cascade Series Spa, the water level will always stay the same.

No Filter Grate



Cascade Spas are the only spas in the world that have no "bobbing skimmers" and no filter grate.



HORIZON

Seating 6 to 7 Adults
Capacity 1340 L | 354 US Gal
Dimensions 83.25 x 92 x 46 (32.5 front) in
 211 x 234 x 116 (82 front) cm

Jets
 Elite **47**
 Luxury **61**



PHANTOM

Seating 7 Adults
Capacity 1817 L | 480 US Gal
Dimensions 239 x 239 x 119.5 (76 front) cm
 94 x 94 x 47 (30 front) in

Jets
 Elite **47**
 Luxury **61**



EDGE

Seating 5 to 6 Adults
Capacity 1218 L | 322 US Gal
Dimensions 197 x 228 x 101.5 (80 front) cm
 78 x 90 x 40 (32 front) in

Jets
 Elite **41**



WELLNESS INFINITY

Seating 3 Hydrotherapy Seats plus Swim Area
Capacity 5200L | 1371 US Gal
Dimensions 161 x 90 x 53 in
 408 x 229 x 135 cm

Jets **33**

For more details on the Wellness Infinity, please visit www.wellnesshottubs.com



World's First Infinity Edge Swim Spa

Media Spas

Movies, Sports, Your Favorite Shows, on a Push-Button Retractable LCD TV.

At Coast Spas® we have a hot tub for every lifestyle. Those who want the ultimate entertainment spa, that will bring together family and friends, will want to experience our Media Spas. In the comfort of your own backyard watch the next big game, your favorite TV show or DVD while enjoying the ultimate in hydrotherapy treatment. Socialize and create the perfect atmosphere with our powerful surround sound systems and share in the harmonization of all your senses taking relaxation to the next level.

Jets	Xtreme Pumps	
	North America	International
Elite		
50	2x 5HP	2x 5HP SF
Luxury		
65	3x 5HP	3x 5HP SF
82	3x 5HP	3x 5HP SF

True HP vs Brake HP

We list our spas in True Horsepower
See below for Brake Horsepower Ratings:

North America
[4HP = 6BHP] [5HP = 7BHP] [7HP = 9BHP]

International - (SF) Super Flow Pumps
[3HP SF = 5BHP] [5HP SF = 7BHP]



Model Shown: Pacific Media



ENERGY GUIDE	Outdoor Temp.	Monthly Cost*
	▲ 75°F 24°C	\$6.72
	▼ 45°F 7°C	\$15.06

*Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

PUSH BUTTON RETRACTABLE LCD PANEL TV with EVERY MEDIA SPA

Coast Spas Media Series comes standard with an integrated LCD TV and DVD/CD Player. This Marine-Grade TV is 100% waterproof and can withstand the worst outdoor elements (hot and cold), and is always ready to play your favorite movies or TV shows.



Color Touchscreen [Luxury Class]

Intuitive controls. A simple user interface allows quick and painless control of your spa.



O3 One Ozone

Always pristine water. Our premium Ozone system comes standard on Media Spas.



Trillium Massage Jets

Elegant jets designed to effectively massage your unique muscle groups.



Crystal Clear Ozone Contact Chamber

Our ozone/water mixing chamber greatly enhances the efficiency of the ozone system.



175 sq.ft. Hydro Cyclonic Filtration

Commercial-grade pressurized filtration. Faster and more effective than other filtration methods.



Brilliant Lighting System

Perimeter LED Lighting on Elite Series Spas. Xtreme LED Lighting on Luxury Series Spas.



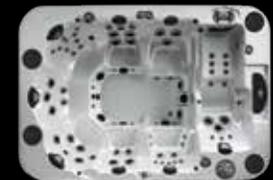
Self-Cleaning Sweeper Jet

Leave no debris behind. Our exclusive Sweeper Jet keeps your hot tub ultra-clean.



Four Flushmount Speakers

A great picture deserves great sound. Four flushmount speakers come standard.



MIRAGE MEDIA (non-Curve) also available in the Media Series
See Traditional Series for Spa Specifications



UNITY MEDIA

Seating 5 Adults
Capacity 1173 L | 310 US Gal
Dimensions 92 x 92 x 40 in
234 x 234 x 101.5 cm

Jets
Elite **50**
Luxury **65**



PACIFIC MEDIA

Seating 6 Adults
Capacity 1591 L | 420 US Gal
Dimensions 91 x 91 x 40 in
232 x 232 x 101.5 cm

Jets
Elite **50**
Luxury **65**



MIRAGE CURVE MEDIA

Seating 8 Adults
Capacity 2574 L | 680 US Gal
Dimensions 132 x 92 x 40 in (47 at back) in
335 x 234 x 101.5 (119.5 at back) cm

Jets
Luxury **82**



LANAI

Seating 6 Adults
 Capacity 1552 L | 410 US Gal
 Dimensions 90 x 90.5 x 40 in
 229 x 230 x 101.5 cm

Jets	Xtreme™ Pumps	
	North America	International
Luxury		
50	2x 5HP	2x 5HP SF
65	3x 5HP	3x 5HP SF

SOUNDWAVES™

Bluetooth



Ultimate in Audio

Our Soundwaves™ Spas come with a Bluetooth Stereo System. Complete with spa mounted waterproof microphone for hands-free calling via your mobile device. Our signature sound system includes (2) vertically mounted speakers that are molded into the spa shell.

while making/receiving phone calls, all from the comfort of your spa using the universal Bluetooth™ stereo that connects wirelessly to your smart-phone. Add the powerful Xtreme Subwoofer to give an incredibly deep, clear and clean sound. When it comes to hot tub audio, Soundwaves™ Spas have everything you need for the ultimate music experience.

At Coast Spas® we have always been known as pioneers in the hot tub industry and this strong tradition continues as we strive to add innovation to our specialty spas. The Soundwaves™ Spa Series uses only the best audio components to provide the richest and best sounding entertainment. With built-in marine grade speakers you can enjoy your favorite music



ENERGY GUIDE	Outdoor Temp.	Monthly Cost*
	▲ 75°F 24°C	\$7.44
	▼ 45°F 7°C	\$17.16



*Energy Guide Monthly Cost - Calculated with current average global energy rates and based on... For general reference only. Spa equipment, features, upgrades, environment and du...

Throw Away Your Age-Defying Beauty Creams

MICROSILK®
ADVANCED SKIN THERAPY **PRO**

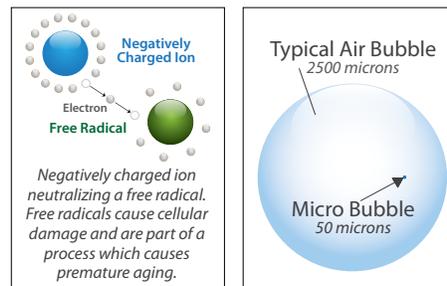
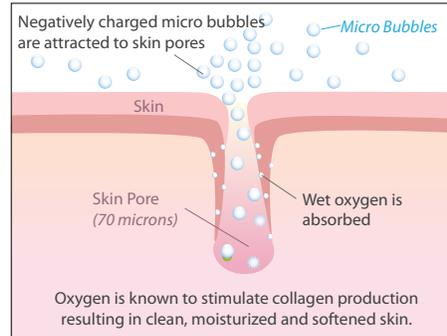
One of the Most Advanced Skin Rejuvenation Systems in the World Is Now Available in a Hot Tub

MicroSilk® is a revolutionary skin treatment system that uses oxygen to stimulate collagen production in your skin. Your skin's natural collagen production gradually subsides as you age. This reduction in collagen levels leads to the thinning of your skin which causes fine lines, wrinkles and the appearance of age spots.

Exposing your skin to MicroSilk® for just 20 minutes a day will re-stimulate collagen levels leaving your skin looking smooth and beautiful and removing years from your appearance.

The MicroSilk® Pro System from Coast Spas combines the age-defying MicroSilk® system with our commercial-grade pressurized filtration system, keeping your water clean and clear for your daily beauty routine.

The Science of MicroSilk



OTHER BENEFITS

- Removes impurities from pores
- Kills bacteria
- Leaves your skin silky smooth
- Promotes tissue healing
- Plumps and hydrates skin
- Improves serotonin levels
- Energizes skin cells

SILK SPAS™

Try a more personal skin therapy solution. Get more information at www.silkspas.com or ask your Coast Spas Dealer for details.



OMEGA

Seating 4 Adults
Capacity 946 L | 250 US Gal
Dimensions 66 x 83.5 x 38 in
167.5 x 212 x 96.5 cm

Jets Elite **31**

Pumps 4HP + MicroSilk®

International | 5HP SF + MicroSilk®



VANTAGE

Seating 5 Adults
Capacity 1250 L | 330 US Gal
Dimensions 81.5 x 81.5 x 40 in
207 x 207 x 101.5 cm

Jets Elite **31**

Pumps 4HP + MicroSilk®

International | 5HP SF + MicroSilk®



ZENITH

Seating 6 Adults
Capacity 1325 L | 350 US Gal
Dimensions 81.5 x 81.5 x 40 in
207 x 207 x 101.5 cm

Jets Elite **31**

Pumps 4 HP + MicroSilk®

International | 5HP SF + MicroSilk®

Patio Spas

ADD WATER | PLUG IN | ENJOY.

The Coast Spas® Patio Series has everything you need to get into hot water. These premium spas are made with the same high quality craftsmanship that you find in a full sized Coast Spas Hot Tub, but smaller to allow them to fit where our larger models won't. Just plug these stunning spas into your household outlet, fill with water and start enjoying.

Whether you put it on your patio, inside your house or at your summer home. The simplicity of our Patio Series allows you to get all the enjoyment from a full sized spa without any of the wiring or space issues*. Pick up yours today at any of our authorized dealers and begin getting the most from your relaxation time.

**Plug-In (no wiring) is only available for North American Customers with standard outlets.*

Standard Features

CONTROLS

- Digital Topside Controls
- Easy Grip Water Diverters
- Easy Grip Air Controls

SPA COMFORTS

- Plug and Play (110v North American)
- Plush Headrest(s)
- Large 3" Safety Light
- Beverage Holders
- Thread-In Jets
- Anti-Slip Textured Floor
- Programmable Filtration Cycles
- Freeze Protection
- Bottom Protection
- Large Footwells
- Recessed Jetting

STRUCTURE & EXTRAS

- Energy Saver Cover 4" x 2.5"
- Steel Reinforced Acrylic Shell
- Hand-Built Cabinets
- Frame Lock Insulation
- Gate Valves
- Barb & Clamp Plumbing



EXA Premium Massage Jets
Take on your sore and tense muscles with EXA Hydrotherapy Massage Jets. A variety of styles gives you a unique massage in each seat.



Compact Skim Filtration
Keep debris from the surface of your spa and maintain clean water with Patio Spas hidden skimmer and filtration system.



Digital Control Panel
Easily navigate through your Patio Hot Tub's functions with the included push button control panel and digital read display.



Just Plug In. No wiring required.
Patio Spas are ready to be enjoyed. Just fill with water, plug in and you'll be in hot water in no time. Want to wire it in? No problem, we offer a 220v option (standard hot tub wiring).
Compatible with 110v North American outlets. Patio Spas require chemicals for water sanitation.



ENERGY GUIDE

Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$6.36
▼ 45°F 7°C	\$14.52



SHELL COLOR - Your Choice of Beautiful Acrylic Shell Colors



Upgrade to a Premium Acrylic Shell Color



CABINET FINISH - Choose Unstained Cedar or Coast Guard Synthetic



Upgrade to a Stained Cedar Cabinet



SEABREEZE

Seating **5 - 6 Adults**
Capacity **1002 L | 264 US Gal**
Dimensions **76 x 76 x 36 in**
192 x 192 x 92 cm

Jets **20**

Pump **1.5HP (International & NA)**



ISLANDER

Seating **5 Adults**
Capacity **1007 L | 265 US Gal**
Dimensions **76.5 x 76.5 x 30 in**
194 x 194 x 76 cm

Jets **20**

Pump **1.5HP (International & NA)**

We list our hot tub pumps in **True Horsepower**. Your Patio Series 1.5HP True Horsepower Pump converts to approx. 3BHP (brake horsepower).

Note: Check with your local Coast Spas Dealer for standard and optional features as they can vary by model.

Optional Features

PURIFICATION

O3 One Ozone System
 O3 One Plus Ozone System
 Crystal Clear Ozone Contact Chamber
 Micro 24/7 Circulation Pump

AUDIO OPTIONS

iTray (MP3 Player) Docking Station w/ Dual Speakers
 Add additional two (2) speakers.

LIGHTING

Multicolor Safety Light Upgrade
 Waterline Perimeter LED Lighting

EXTERIOR

Stained Cedar Cabinet (Red, Grey, Black, Clear Satin)

INSULATION

Partial Foam Insulation
 Full Foam Insulation

MASSAGE OPTIONS

Air Blower with 18 Additional Jets.
 Supercharged Air Blower (All Spa Jets)

COVER OPTIONS

Upgrade to 5 x 3" Tapered Energy Saver Cover
 5 x 3" Cover Color Upgrade (Black, Rust or Tan)

SHELL COLOR

Premium Color Upgrade:
 Summer Sapphire, Tuscan Sun or Midnight Canyon



ARUBA

Seating 4 Adults
 Capacity 684 L | 180 US Gal
 Dimensions 59.5 x 83 x 30.5 in
 151 x 212 x 77.5 cm

Jets **20**

Pump 1.5HP (International & NA)

TUBLICIOUS™

Seating 2 Adults
 Capacity 500 L | 132 US Gal
 Dimensions 53.5 x 91 x 30.5 in
 136 x 231 x 77.5 cm

Jets **6 10 14**

Pump 1.5HP (International & NA)



DIAMOND

Seating 2 Adults
 Capacity 380 L | 100 US Gal
 Dimensions 70 x 93 x 30 in
 177 x 237 x 75 cm

Jets **20**

Pump 1.5HP (International & NA)

*Monthly Cost - Calculated with current average global energy rates and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.



Purification Systems

The Very Finest In Water Treatment for the Freshest Feeling Spa Environment

All hot tubs require a method of water purification and like swimming pools, spas require sanitizers and filtration systems to maintain clean water. Just as filtration system will use filters to remove debris from your spa, purification systems use light, ozone and salt generators to actively attack unwanted contaminants in your spa water. Having a purification system installed on your spa will reduce the amount of additional chemicals needed to maintain clean water. Automatically sanitizing the water, these purification systems are built into the spa.



O₃ One Ozone System

Your hot tub will filter all the water in your spa within a matter of minutes. However the fabric of your filter is limited to capturing only the contaminants that are larger than 18-20 microns (*Dual Core will filter to 10 microns*). To remove microscopic organic contaminants you need an ozonator. Ozone is one of the most powerful oxidizers known today. Ozonators produces energetic oxygen or "ozone" that oxidizes foreign contaminants.

O₃ One PLUS Ozone System

High Performance Ozone

The O₃ One Plus Ozone system produces a higher concentration of ozone (more ppm) than our standard O₃ One ozonator. The additional ozone produced by the O₃ One Plus system allows for contaminants to be removed from your spa water faster. This results in less chemical usage and water that has a high clarity level.

Crystal Clear Purification Chamber®

Ozone Efficiency Booster

The Crystal Clear Purification Chamber® gives ozone a longer period of time to penetrate organic materials while in their energetic state (before converting back to oxygen) thus drastically increasing its efficiency. Energetic ozone dissipates before entering the hot tub bathing area.

EcoClean® UV Sterilizer

Complete Bacteria Annihilation with an Intense UV Sterilization Tube.

The EcoClean® UV Sterilizer uses ultraviolet light that is calibrated to a specific light spectrum to effectively eradicate 99.9 percent of all bacteria that is exposed to it. UV sterilization systems have long been used for purifying drinking water and now its sterilization prowess can be used to effectively purify your spa water.

EcoClean® Salt Water Generator

A Refreshing Alternative to Traditional Spa Sanitation

The EcoClean® Salt Water Generator is an eco-friendly alternative method of sanitizing your spa water. The continuous generation of sodium chloride reduces the amount of sanitizers needed for spa operation. Bathing water is softer, odorless, easy on sensitive skin and requires less frequent monitoring than standard sanitation methods.

HYDRO CYCLONIC FILTRATION TECHNOLOGY

In North America it is law for any commercial establishment to have a closed pressurized filtration system on any public pool or hot tub, so why would you accept anything less for your family? Not only is it more efficient and faster than a skim filtration system but it also removes the dirty filter canisters from the bathing area. Without a pressurized system, once the water flow to the filter subsides the debris that was caught in the filter is free to float back into the spa and re-contaminate the water. We like this idea about as much as sitting in the water with the dirty filters. To address this problem Coast Spas developed the Hydro Cyclonic Filtration® System. This is a commercial-grade, pressurized filtration system with the filter canister completely removed from the bathing area. We feel so strongly that the happiest spa owners have the cleanest water, that we made this a standard feature on all of our spas*. You can rest easy knowing that your spa will have the best filtration system available.

*Hydro Cyclonic Filtration is not available on Kauai, Omega and Patio Series Models.



BENEFITS OF HYDRO CYCLONIC FILTRATION

No dirty filter sitting in the hot tub water with the bathers.

Captured contaminants will not re-enter the spa water when changing the filter or when pumps are deactivated.

The Water Diversion Blade® disperses water and contaminants evenly around the outside of the filter resulting in more efficient filtration.

Up to 175 sq.ft. of filter media (*largest available in any hot tub*) for superior water flow and less strain on your spas' components.

CYCLONIC FILTRATION vs. SKIM FILTRATION

Coast Spas' Hydro Cyclonic Filtration System was tested against standard 'skim filtration' systems (found in nearly every other hot tub) in a series of identical operations to determine which was more efficient at removing debris from hot tub bathing water.

THE RESULTS

EFFICIENCY: Coast Spas' Hydro Cyclonic Filtration is 20% more efficient at removing debris from the spa water than Skim Filtration Systems.

SPEED: Coast Spas' Hydro Cyclonic Filtration System is 83% faster at removing debris from the spa water than Skim Filtration Systems.

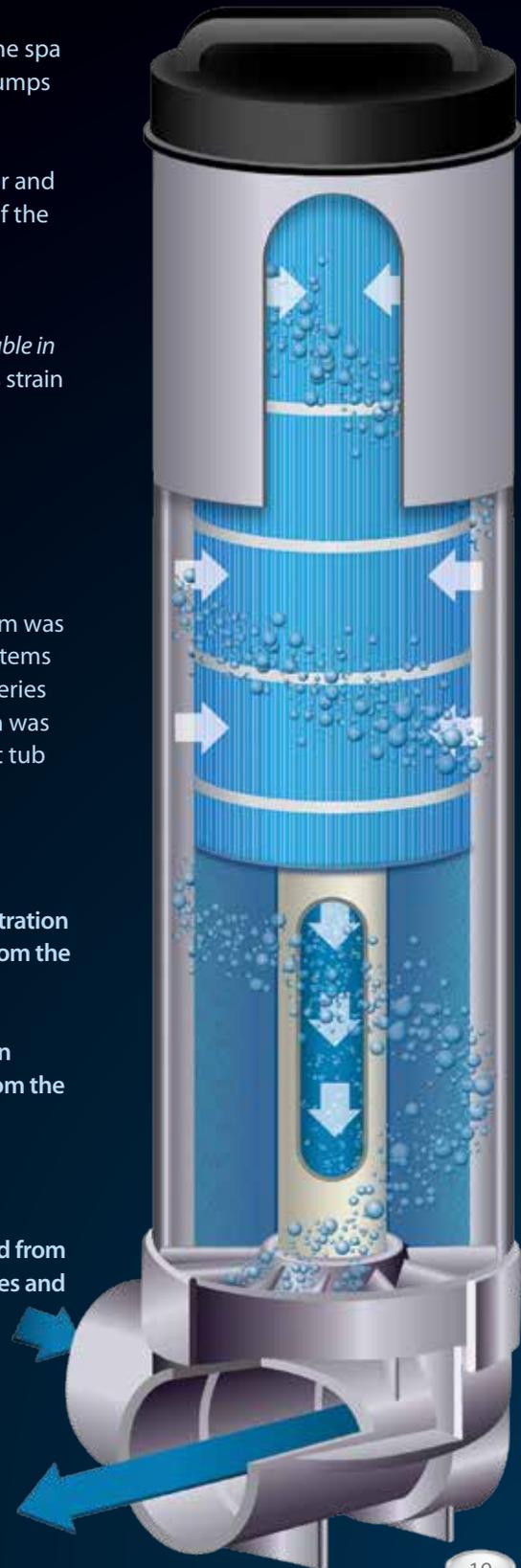
THE REPORT

The corresponding report that was released from the laboratory details the testing procedures and the results. Download the official report @ www.coastspas.com.

Coast Spas Hot Tubs come standard with Pleatco Dual Core Filters.

 **PleatcoPure**
THE CLEAN WATER COMPANY
Leaders in science and innovation.

www.pleatco.com



Shell Acrylic Color

We offer only the finest acrylic material available. These elegant colors and textures will stay vibrant for the life of your spa. UV resistant and made to endure all the elements.



Sterling Silver



Pearl Shadow



Cameo



Storm Cloud



Snow White

Premium Acrylic Colors

Our Premium Acrylic Colors have the most stunning combination of colors and designs. Like your fingerprint or a snowflake, no two are alike. Get a hot tub that is 100% unique.



Summer Sapphire



Tuscan Sun



Midnight Canyon

Cascade II, Mirage and Mirage Curve models are only available in Sterling Silver, Midnight Canyon and Tuscan Sun. Color swatches printed appearance may be different from actual color. Colors are subject to change.

Please check with your local authorized Coast Spas dealer for current details.

Luxury Slate Cabinets

Our exclusive Luxury Slate Cabinets are handcrafted and custom molded to your spa. These high-end cabinet styles are not only stunningly beautiful, they are maintenance-free and designed to withstand all environmental conditions.



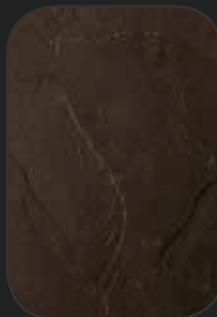
Desert Sand Slate



Mountain Grey Slate



Obsidian Slate



Stone Brown Slate



Luxury Slate Cabinets are not available on the following spas: Omega, Kauai and Pacific. Color swatches printed appearance may be different from actual color. Colors are subject to change. Please check with your local authorized Coast Spas dealer for current details.

Cedar & Synthetic Cabinets

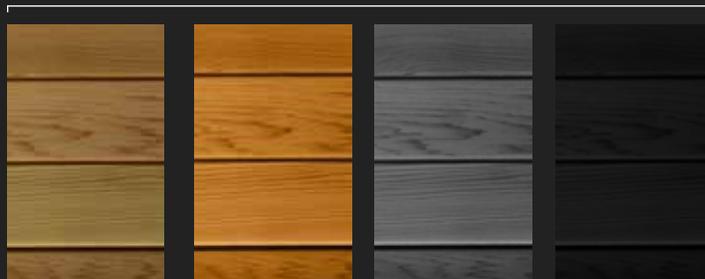
A full choice of beautiful cabinets to add the finishing touch to your custom spa. Choose between our premium-grade Canadian Cedar, durable Coast Guard Synthetic or maintenance-free Luxury Slate Cabinets. All the materials that we offer to finish your hot tub exterior are of the highest quality, chosen to preserve the beauty of your spa for years to come.

Canadian Cedar



Unstained Cedar - Standard

Cedar Stain Options



Clear Satin Cedar

Redwood Cedar

Grey Cedar

Black Cedar

Durable Coast Guard Synthetic



Black Synthetic



Chestnut Synthetic



Mocha Synthetic*



Grey Synthetic

Cabinet Customization



Lit Slate Corners

Make a statement with custom Lit Slate Corners on your Coast Guard Synthetic or Luxury Slate Cabinet finish. Lit Slate Corners are both durable and a bold beautiful look on any hot tub. Available in colors to match.



Obsidian Display Panel

With a glance outside see that your Coast Spas Hot Tub is powered up and ready for enjoyment. A lit power indicator is constantly lit while spa has power. When in operation the multi colored logo appears and displays the same color as the lights in your hot tub.

Premium Upgrades

LIGHTING

Coast Spas® offers an amazing array of LED lighting options to truly let you customize your spa experience. With the ability to toggle, or randomly play, through a spectrum of different solid colors means that you can easily set the mood to fit any occasion.



NorthStar Light Upgrade
Upgrade to a color changing main underwater spa light.



NorthStar Waterline LED Lighting
Brilliant LED light gems installed around the spa's waterline.



Vega LED Lighting
Three main spa lights, plus lit hand controls, water features and main control panel.



Xtreme LED Lighting
Waterline light gems plus lit hand controls, water features and main control panel.



Xtreme LED GLO Jets
Each jet is transformed into an underwater light. Lit hand controls, water features and main control panel.

AUDIO



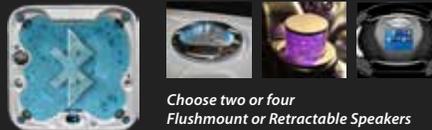
Bluetooth Stereo Shown

Bluetooth MP3 Dock w/ Remote and Speakers



Choose two or four Flushmount or Retractable Speakers

Touch Screen Controlled Bluetooth



Choose two or four Flushmount or Retractable Speakers

Easily navigate with your hot tub's touchscreen control panel. Luxury Class Only.

Bluetooth Stereo w/ Mounted Microphone



Choose two or four Flushmount or Retractable Speakers

Talk hands-free in your hot tub. Your mobile phone connects to your hot tub stereo and plays the caller's voice through the hot tub speakers. Coast Spas waterproof microphone captures your voice for the caller.

PREMIUM SPEAKERS



Poly-Planar® Speakers
Retractable high-quality marine speakers from poly-planar® provide a rich sound experience to everyone in, and around, your hot tub.

VIDEO

Marine Grade TV with Mounting Bracket



**Includes DVD Player and Speakers (below)*

DVD Player w/ Enclosure



Choose two or four Flushmount or Retractable Speakers

WORLDWIDE SPA REMOTE



Monitor and control your Coast Spas Hot Tub from anywhere in the world with your smartphone*. Adjust water temperature, set filter cycles, activate jets, toggle lights on and off and even sync your spa clock with a touch of a button. This new and innovative application gives you remote control of your Coast Spa via your smart phone.

**Requires internet access*

SUBWOOFERS

We have two subwoofer options available to bring your audio system to life with additional low-pitched frequencies (bass).



Standard Subwoofer

Gives an extra punch to your music.

Extreme Subwoofer

Powerful Subwoofer and amplifier. The best choice for the ultimate sound. (N/A with Touch Screen Controlled Bluetooth)

EXTERIOR



Cedar Top Rail
(req. Cedar Cabinet)



Coast Guard Bottom
Complete protection for the bottom of your spa.

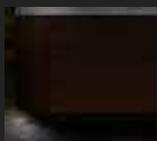
EXTERIOR LIGHTS



Exterior Cabinet Sconces
Add Four or Six exterior light sconces to your spa.



Holographic LED Lighting
Two mesmerizing LED light strips installed on the front of the spa. Alternates color to match spa interior lighting.



Starlight Photocell Lighting
Automatically turns on in the evening and off during the day. Mounted under all four corners of your hot tub.

MASSAGE THERAPY



AquaSole
massage jets

The ultimate foot massage. Add these to your spa and feel your stress melt away.



Volcano Jet and additional Diverter Valve
Powerful jet installed near the spa floor. Provides a deep tissue massage for legs, calves and feet.



Air Blower with Additional 18 Stainless Steel Jets
Enhance your massage. Forced air mixed with water provides superior hydrotherapy.

PURIFICATION

Your purification upgrades work in harmony with your Hydro Cyclonic Filtration System®. Hydro Cyclonic filtration is proven to be a far superior method of filtration and one of the only pressurized commercial-grade filtration systems available. The combination gives bathers the highest level of pristine, clear water.



Refresh Button
Simply press to refresh your water. Quickly run your water through a filtration cycle before entering or after bathing.



Ozone Generators:
O3 One - Standard ozonator
O3 One Plus - Produces more ozone than standard ozonator.
Add: Crystal Clear Purification Chamber® (increased performance)



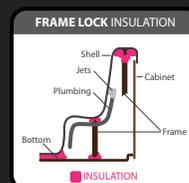
ECO CLEAN
Salt Water System: Softer and less abrasive water for sensitive skin than standard chlorine based systems.



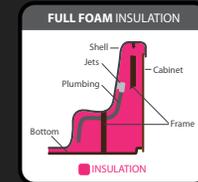
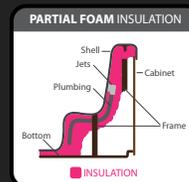
UV STERILIZER
Powerful water sterilizer. Uses Ultraviolet light to remove microscopic contaminants.

ENERGY EFFICIENCY

Coast Spas give you more options and spa insulation is no exception. Choose from four insulation upgrades to fit your needs. We use premium insulation materials with high R-values to ensure your spa has the best thermal resistance to exterior temperatures. For the highest level of insulation, structural and plumbing support we recommend the Full Foam Option.



Frame Lock Insulation comes standard on a Coast Spas Hot Tub. (Cascade Series Spas come standard with partial foam)



That's not all. We have even more options available.

Go online to our website www.coastspas.com to find a local Coast Spas Dealer.

Super Charged Air Blower



You get a huge massage boost when forced air is injected into all your hot tub jets. If you're serious about hydrotherapy, you'll want to add the Super Charged Air Blower System.



Variable Speed Massage

Dedicated seat with push-button massage style and intensity control. The ultimate option for massage-lovers.

Let Us Help

Take advantage of the knowledge and expertise of your nearest Coast Spas® Dealership.

Coast Spas dealers can help you get the most out of your spa purchase. Most have decades of experience helping customers get into the hot tub that fits their specific needs.

We have been leading the industry in innovation since our inception and share the passion of providing great customer service. We build a high-quality handcrafted product that has been carefully manufactured to the highest standards.

We love hot tubs and we want you and your family to love them just as much as we do.

-the Coast Spas Family

www.coastspas.com
info@coastspas.com



Coast Spas® Manufacturing Inc.,
6315 - 202 Street Langley, BC V2Y 1N1

email: info@coastspas.com
www.coastspas.com



AUTHORIZED COAST SPAS DEALER



Coast Spas® 2015 All Rights Reserved

© Coast Spas Manufacturing Inc. All rights reserved. Coast Spas®, World's Best Built Spas®, Built to Last®, Where Stress is Water Soluble®, Water Diversion Blade®, THE END of the day®, Crystal Clear Purification Chamber®, EcoClean®, Cyclonic Filtration System®, SOUNDWAVES™, Extreme®, Wellness Spa®, The BOSS®, ISPA®, Northwind Hot Tubs® and Northwind® are the registered trademarks of Coast Spas® Manufacturing Inc. All other brands, product names, company names, trademarks, trade names and service marks used are the property of their respective owners. Due to our continuous improvement programs, Coast Spas may make product modifications and enhancements. Specifications may change without notice. International products may be configured differently to meet local electrical requirements. Dimensions are approximate. Product pictured may include options beyond standard equipment. Check with your local dealer for the most current product specifications.