



CASCADE SERIES



Not Just Another Hot Tub

Years of product innovation, development and field-testing has perfected the most unique and luxurious spas in the world, the Cascade Series. For the first time ever, an infinity (vanishing) edge design is available on a portable hot tub. This patented feature is more than just aesthetically stunning - it successfully eliminates water displacement from multiple bathers and the need for space consuming skimmers.

In the past, owning a vanishing edge spa would require a home owner to have an expensive custom hot tub built on-site with a complex plumbing system. Not anymore, Cascade spas are one complete package and can be

installed almost anywhere with no additional plumbing required. All the benefits of a traditional spa with all the high-end luxury that you can only get from the Cascade Series.

Patented Design

The World's Only Vanishing Edge Portable Hot Tub. One edge of the spa is removed to the waterline, allowing for a seamless and stunning view of your surroundings.

Superior Performance

- Zero water displacement (water always stays at the same level)
- 100% Seating. No Space Consuming Filter Grate.
- Self Purging Technology. Spa automatically clears lines of air.
- Best View. Look directly over the waterline to your surroundings.
- Largest and most efficient skimmer for pristine water.



Hot Tub

Cascade Spa

Spa Selection

Choose the Hot Tub and Class that fits your lifestyle. Your spa will have either the *Elite Class* or *Luxury Class* of premier standard features.

Your spa class determines which spa control panel, number of available jets, size of jet pump(s), standard lighting, size of filter system and more.



Largest Hot Tub Waterfall

Your Cascade Series hot tub comes standard with the worlds largest spa waterfall.
(Edge Model has Sheer Descent waterfall)

ELITE CLASS | 41 - 47 Jets



Digital Carbon Fiber Control Panel



175 sq.ft. Filtration System



5" Underwater Light



Trillium Massage Jets



Single Xtreme Super Flow (5HP)
Plus 1.5HP Pump



Includes:
Self-Cleaning
Sweeper Jet



App Control
Compatible

LUXURY CLASS | 61 Jets



Color Touchscreen Control Panel



175 sq.ft. Filtration System



7" Frosted Light Dome



Trillium Massage Jets



Dual Xtreme Super Flow (10HP
combined) Plus 1.5HP Pump
(North American Models)



Includes:
Self-Cleaning
Sweeper Jet



App Control
Compatible

Quality

A hot tub needs to be ready for use 24 hours a day, 365 days a year. It can be outside in the blistering sun, pelted by rain and hail or covered with snow in a freezing blizzard. We build our spas to endure the most extreme conditions and we build them to do it flawlessly for years.

We don't build our own motors and we don't produce the plumbing or hydrotherapy jets that you find in our spas, but we do work closely with the very finest supply partners. We require that their standards meet our high expectations, ensuring that a Coast Spa is built with superior quality components. This is why Coast Spas is known as manufacturers of the World's Best Built Spas®.

We are one of the first manufacturers to be recognized for high quality standards with our ISO 9001:2008 certification. We fill and run every spa built, then perform a series of diagnostic and endurance tests. The workmanship, equipment and construction of the spa is then closely evaluated. Once approved, the spa is detailed, hand polished and padded for shipping. A complete final inspection is required before our spas leave on the journey to their new homes.

We live by our founding mantra, which has always been the backbone of the Coast Spas® company since its inception:

"Quality shall in every case take precedence over quantity"



Superior Design

Zero Water Displacement. No matter how many people you have in your cascade series spa, the water level will always stay the same.



In a Coast Spas® Cascade Series spa, the water level will always stay the same regardless of how many people are in the spa. No wasted water caused by overflow means less chemical usage and no additional energy wasted to heat the water, resulting in a smaller environmental impact. When your guests leave the spa, it automatically fills itself back to the same level.

Functional and Beautiful. The most efficient skimmer on a hot tub.



Having the largest skimmer available will expedite debris removal from your spa. Replacing the traditional "bobbing telescopic" skimmers, your vanishing edge not only skims your spa water quicker and more efficiently, but looks fantastic doing the job.

Cascade Spas are the only hot tubs in the world that have no "bobbing skimmers" and no filter grate.



You'll never have to share your hot tub with loud skimmers that suck water down into your filtration system. Gone are the days of the floating telescope skimmers that take up the area of one seat or more. Your vanishing edge waterfall does all the skimming of your spa water using our patented vanishing edge design and the pressurized commercial-grade Hydro Cyclonic Filtration System®, you will never sit in your hot tub with your filter cartridge again.

Your view begins at the water line. The beauty of a vanishing edge pool is now available in a hot tub.



No other portable hot tub in the world can give you the same unobstructed view from your hot tub. Our patented vanishing edge design allows bathers to look out at an unobstructed view, beginning at your spa's waterline.

Standard Equipment

We believe that a quality spa is not only built to the highest standards but also includes the best standard equipment. All the features listed below come standard when you purchase a Coast Spa. These features range from functional and aesthetic design improvements to practical innovations that separate our spas from all others.



80% Faster | 20% More Efficient
than Skim Filtration

Commercial-Grade Pressurized Filtration on every hot tub with up to 175 square feet of filter media, more than any other hot tub available. (Additional Information on page 14)



Self Cleaning SWEEPER JET

If you've owned a hot tub before, then you'll know how great this feature is. The sweeper jet cleans the floor of your spa, effectively disposing of any solid particles (sand, dirt and foreign contaminants) into the filtration system.



AESTHETICS & COMFORT

- Plush Headrests
- Easy-Grip Hand Controls
- Underwater Safety Light
- Multiple Beverage Holders
- Stainless Steel Thread-In Jets
- Waterfalls (most models)
- Anti-Slip Textured Floor
- Ergonomic Seating
- Multi Level Seating
- Non-Float Lounger



SMART DEVICE REMOTE CONTROL READY

Your Coast Spas hot tub has the ability to connect to your smartphone, tablet or any device that has both wifi connectivity and is running either Apple iOS or Android software.

FREE DOWNLOAD APPLE APP STORE | GOOGLE PLAY STORE

*Smart Device Ready refers to the hot tub system pack having the ability to accept the communication hardware needed for remote control. Ask your Coast Spas Dealer for more details.

PROTECTION

- Bottom Moisture Protection
- Coast Guard Corners
- Freeze Protection
- Energy Saver Cover
- Foam Insulation

INNOVATION

- Hydro Cyclonic Filtration
- Self Cleaning Sweeper Jet
- Smart Phone Remote Control Ready
- Programmable Filtration Cycles

AUTOMATICALLY CLEARS AIRLOCKS

The Cascade Series has a built-in purge system that will clear airlocks created by filling your spa, automatically. On any other hot tub you would be required to manually bleed the water lines to clear the airlocks in order to operate the spa.



We couple powerful jet pumps, oversized plumbing and superior hydrotherapy jets to give you the best hydrotherapy experience. Our variety of Trillium Jets are the most effective hydrotherapy massage jets available today, each capable of individual adjustment and sporting stylish designer stainless steel accents.



EQUIPMENT

- Gate Valves
- Powerful yet Efficient Pumps
- Oversized Plumbing
- Barb & Clamp Plumbing
- Titanium Heater



NEW Touch Screen Control Panel

Standard on Coast Spas
Luxury Class

STRUCTURE

- Steel Reinforced Acrylic Shell
- Pressure Treated Wooden Frame
- Handcrafted



NEW Lit Float Level Gauge



Visit www.coastspas.com
for additional information and details.

Edge

Seating **5 to 6 Adults**
 Water Capacity **1218 L | 322 US Gal**
 Dimensions **197 x 228 x 101.5 (80 front) cm**
78 x 90 x 40 (32 front) in

Elite Series

41 North America **5HP + 1.5HP**
 Jets International **3HP SF + 1.5HP**



Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$6.24
▼ 45°F 7°C	\$14.96



Sheer Descent Waterfall

The Cascade Edge has a beautiful lit sheer descent waterfall. Comes standard with spa.



Trillium Massage Jets

Each Edge model comes standard with Stainless Steel Luxury Massage Jets.



Self-Cleaning Sweeper Jet

Automatically removes grit, dirt and sand from the bottom of your spa.



Large Impression, Small Footprint.

The Edge is the most compact Cascade Series spa available. Being smaller than its predecessors allows for installation in a broader range of environments. The new Edge sports a unique seating arrangement with a bench-style area that will accommodate a surprising amount of bathers, without feeling crowded. The two massage seats are designed to position the bather deep into the spa with jets aligned to target the back, neck, hips, hands and legs for a premium hydrotherapy experience.

In keeping with all other Cascade models, the Edge provides zero water displacement, keeping the water level consistently perfect. The Edge has a sleek low profile that distinguishes it from other Cascade Series Spas, making it the right choice for a location with a 360 degree view. The Edge comes standard with a sheer descent waterfall which slightly overhangs the spa shell, allowing a soothing stream of water to drop directly into the hot tub. This creates a pleasing ambiance that will melt away your tension, providing the ultimate environment to relax and spend time with loved ones or socialize with friends.



*Monthly Cost - Model average energy consumption cost. Calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

Phantom

Seating **7 Adults**
 Water Capacity **1817 L | 480 US Gal**
 Dimensions **239 x 239 x 119.5 (76 front) cm**
94 x 94 x 47 (30 front) in

Elite Series

47 North America **1.5HP + 5HP**
 Jets International **1.5HP + 5HP SF**

Luxury Series

61 North America **1.5HP + 2x 5HP**
 Jets International **1.5HP + 2x 5HP SF**



Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$8.40
▼ 45°F 7°C	\$19.80



24 Inch Waterfall
 The largest waterfall available on any hot tub.
 Positioned atop the raised curve back. Fully adjustable.



Trillium Massage Jets
 Each Edge model comes standard with
 Stainless Steel Luxury Massage Jets.



Unique and Beautiful.

The Phantom was initially built due to overwhelming requests to have a vanishing edge spa that would look stunning if installed into the corner of a deck, yard or room. However instead of becoming a spa that sat in the corner of a yard, it has become the centerpiece.

The Phantom's unique shape allows for two adjacent seats with jets that wrap around your upper body, to give the Luxury Trillium massage jets a superior vantage in massaging your lower neck, back and triceps. An industry-leading commercial-grade pressurized filtration system keeps your water crystal clean. With the vanishing edge on the front of the spa, you don't have to worry about water displacement or having a filter grate and skimmer taking up extra room. If you want a spa that will be the centerpiece of your backyard, you will want the one and only Cascade Phantom.



*Monthly Cost - Model average energy consumption cost. Calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

Cascade II

Seating 6 to 7 Adults
 Water Capacity 1817 L | 480 US Gal
 Dimensions 233.7 x 256.5 x 119.5 (79 front) cm
 92 x 101 x 47 (31 front) in

Elite Series

47 North America 5HP + 1.5HP
 Jets International 3HP SF + 1.5HP

Luxury Series

61 North America 2x 5HP + 1.5HP
 Jets International 2x 5HP SF + 1.5HP



Outdoor Temp.	Monthly Cost*
▲ 75°F 24°C	\$7.65
▼ 45°F 7°C	\$18.89



24 Inch Waterfall
 The largest waterfall available on any hot tub.
 Positioned atop the raised curve back. Fully adjustable.



Trillium Massage Jets
 Each Edge model comes standard with
 Stainless Steel Luxury Massage Jets.



The Largest Vanishing Edge Spa

Corner to corner this spa measures over 11 feet, seats 7 people comfortably and has over 6 feet in waterfalls. It's large, it's powerful and it's very impressive.

The Cascade II has up to 61 massage therapy jets and three jet pumps with the horsepower to deliver some serious massage therapy. With a lit color LCD control panel, stainless steel hand controls, Trillium stainless steel jets, versatile seating, floor sweeper jet, open seating, large foot well, cool down seat, step-in seat, underwater light, captains chair and no-float lounger, this spa comes standard with more premium design features than are found on the most expensive spas.

In addition, your new Cascade II spa comes with the largest waterfall ever installed on a portable hot tub. This exclusive adjustable water feature is elevated far above the waterline, positioned to allow you to sit directly under it. You will enjoy the relaxing sensation of warm water pouring over your tired shoulders that will melt away all your stresses of the day.

Handcrafted quality workmanship and advanced engineering have made the Cascade II one of the most desired and impressive spas on the planet.



Horizon

Seating 6 to 7 Adults
 Water Capacity 1340 L | 354 US Gal
 Dimensions 211 x 234 x 116 (82 front) cm
 83.25 x 92 x 46 (32.5 front) in

Elite Series

47 North America 5HP + 1.5HP
 Jets International 3HP SF + 1.5HP

Luxury Series

61 North America 2x 5HP + 1.5HP
 Jets International 2x 5HP SF + 1.5HP

ENERGY GUIDE	Outdoor Temp.	Monthly Cost*
	▲ 75°F 24°C	\$6.72
	▼ 45°F 7°C	\$15.06

24 Inch Waterfall
 The largest waterfall available on any hot tub. Positioned atop the raised back. Fully adjustable.

Trillium Massage Jets
 Each Edge model comes standard with Stainless Steel Luxury Massage Jets.



The Culmination of More Than Ten Years Building Infinity Edge Spas

The Horizon is the newest addition to the Cascade Series. With the experience accumulated over time, we made sure that we got every little detail just right. The Horizon's design has something for everyone, whether its an oversized and ultra comfortable lounge seat, open love seat, the deep massage chairs or the seat that is positioned right under our exclusive 24" waterfall. Choosing your favorite spot in this spa will not be easy.

The Horizon is loaded with water features. Two fountains on either side of the expansive vanishing edge, plus the largest waterfall ever installed on a spa are all gorgeously integrated into this stunning design.

The Horizon has stainless steel hand controls, plush pillows, Self-Cleaning Sweeper Jet and a pressurized commercial-grade Hydro Cyclonic Filtration System®. No matter what you are seeking in a hot tub, the newest member to the Cascade Series is sure to have it in spades.



*Monthly Cost - Model average energy consumption cost. Calculated with current global energy costs and based on hot tubs with average filtration cycles, common daily usage and stock equipment. For general reference only. Spa equipment, features, upgrades, environment and duration/frequency-of-use can alter the provided energy costs.

Wellness Infinity

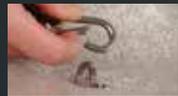
Seating 3 Hydrotherapy Seats plus Swim Area

Capacity 5200L | 1371 US Gal

Dimensions 161 x 90 x 53 in
408 x 229 x 135 cm

Jets **33**

For more details on the Wellness Infinity,
please visit www.wellnesshottubs.com



Exercise Equipment Ready

Your Wellness II Swim Spa comes ready to attach exercise bands and row bars.



Luxury Trillum Massage Jets

Powerful and stylish. Luxury Trillum Jets thread into the spa have a beautiful stainless steel ring design.



Lit River Jets

Creates a powerful current to swim against with a lit target to keep consistent positioning



Hydro Cyclonic Filtration

Commercial-grade pressurized filtration is 83% Faster and 20% more efficient than standard skim filtration.

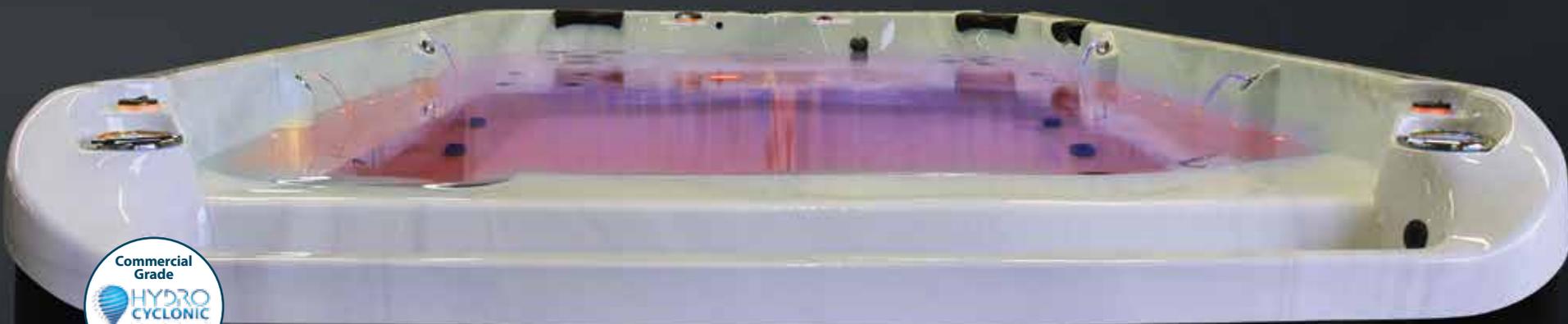


The Only Infinity Edge Swim Spa

The Wellness Infinity is the only Swim Spa available with an Infinity Edge. Now, for the first time ever, you can become completely immersed into your environment without a restricting visual barrier. This improved experience produces the feeling of swimming freely in an open body of water such as a lake, ocean, river or stream. No other Swim Spa on earth can provide the same unique experience.

Get the invigorating feeling of complete freedom from a barrier-free view as you swim indefinitely against the swift current produced by the Wellness Infinity's powerful River Jets.

Learn more at www.wellnesshottubs.com



Pure Water

Having a purification system installed on your spa will reduce the amount of additional chemicals needed to maintain clean water. All Coast Spas purification systems are built into the spa.

O₃ One Ozone System

The fabric of your filter is limited to capturing only the contaminants that are larger than 18 microns (*10 microns with Dual Core Filters*). To remove microscopic organic contaminants you'll require an ozonator. The O₃ One Ozone system produces ozone that attacks unwanted contaminants.

EcoClean® Salt Water Generator

A Refreshing Alternative to Traditional Spa Sanitation.

The EcoClean® Salt Water Generator is an eco-friendly alternative method of sanitizing your spa water. The continuous generation of sodium chloride reduces the amount of sanitizers needed for spa operation. Bathing water is softer, odorless, easy on sensitive skin and requires less frequent monitoring than standard sanitation methods.

EcoClean® UV Sterilizer

Complete Bacteria Annihilation with an Intense UV Sterilization Tube.

The EcoClean® UV Sterilizer uses ultraviolet light that is calibrated to a specific light spectrum to effectively eradicate 99 percent of all bacteria that is exposed to it. UV sterilization systems have long been used for purifying drinking water and now its sterilization prowess can be used to effectively purify your spa water.

O₃ One PLUS Ozone System

The O₃ One Plus Ozone system produces a higher concentration of ozone (more ppm) than our standard O₃ One ozonator. The additional ozone produced by the O₃ One Plus system allows for contaminants to be removed faster from your spa water. This results in less chemical usage and water that has a high clarity level.

Crystal Clear Purification Chamber® Ozone Efficiency Booster

The Crystal Clear Purification Chamber® gives ozone a longer period of time to penetrate organic materials while in their energetic state (before converting back to oxygen) thus drastically increasing its efficiency. Energetic ozone dissipates before entering the hot tub bathing area.



83% Faster and 20% More Efficient than Skim Filtration

NO PRESSURE? BIG PROBLEM.

In North America it is law for any commercial establishment to have a closed pressurized filtration system on any public pool or hot tub, so why would you accept anything less for your family? Not only is it more efficient and faster than a skim filtration system but it also removes the dirty filter canisters from the bathing area.

Without a pressurized system, once the water flow to the filter subsides the debris that was caught in the filter is free to float back into the spa and re-contaminate the water. We like this idea about as much as sitting in the water with the dirty filters. To address this problem Coast Spas developed the Hydro Cyclonic Filtration® System. This is a commercial-grade, pressurized filtration system with the filter canister completely removed from the bathing area.

We feel so strongly that the happiest spa owners have the cleanest water, that we made this a standard feature on all of our spas. You can rest easy knowing that your spa will have the best filtration system available.

BENEFITS OF HYDRO CYCLONIC TECHNOLOGY

- No dirty filter sitting in the hot tub water with the bathers.
- Captured contaminants will not re-enter the spa water when changing the filter or when pumps are deactivated.
- The Water Diversion Blade® disperses water and contaminants evenly around the outside of the filter resulting in more efficient filtration.
- Up to 175 sq.ft. of filter media (largest available in any hot tub) for superior water flow and less strain on your spas components.

ALL CASCADE SPAS COME STANDARD WITH HYDRO CYCLONIC FILTRATION.

ALL CASCADE SPAS COME STANDARD WITH HYDRO CYCLONIC FILTRATION.

Shell Acrylic Color

We offer only the finest acrylic material available. These elegant colors and textures will stay vibrant for the life of your spa. UV resistant and made to endure all the elements.



Sterling Marble



Pearl Shadow



Cameo



Storm Cloud



Snow White

Premium Acrylic Colors

Our Premium Acrylic Colors have the most stunning combination of colors and designs. Like your fingerprint or a snowflake, no two are alike. Get a hot tub that is 100% unique.



Summer Sapphire



Tuscan Sun



Midnight Canyon

The Cascade II model is only available in Sterling Silver, Midnight Canyon and Tuscan Sun. Color swatches printed appearance may be different from actual color. Colors are subject to change.

Please check with your local authorized Coast Spas dealer for current details.

Cabinet Finish

A full choice of beautiful cabinets to add the finishing touch to your custom spa. Choose between our premium-grade Canadian Cedar, durable Coast Guard Synthetic or maintenance-free Luxury Slate Cabinets. All the materials that we offer to finish your hot tub exterior are of the highest quality, chosen to preserve the beauty of your spa for years to come.

Canadian Cedar



Unstained Cedar

Custom Cedar Colors

Check with your Authorized Coast Spas dealer for available stained Cedar Cabinet Finishes.



Black Cedar



Grey Cedar



Redwood Cedar



Clear Satin Cedar

Durable Coast Guard Synthetic



Black



Chestnut



Mocha



Grey

Luxury Slate Cabinets

Our exclusive Luxury Slate Cabinets are handcrafted and custom molded to your spa. These high-end cabinet styles are not only stunningly beautiful, they are maintenance-free and designed to withstand all environmental conditions.



Desert Sand Slate



Mountain Grey Slate



Obsidian Slate



Stone Brown Slate



For current model information please visit your local Coast Spas® Dealer. Features, options and specifications may vary or change without notice. Please read our disclaimer on the back cover of this brochure.

Premium Upgrades

LIGHTING

Customize your spa experience with the ability to toggle or randomly play through a spectrum of different solid colors, you can set the mood to fit any occasion.



NorthStar Light
Upgrade to a color changing main underwater spa light.



NorthStar Waterline Lighting
Waterline LED light gems installed around the spa's waterline.



Vega LED Lighting
Three main spa lights, plus lit hand controls, water features and main control panel.



Xtreme LED Lighting
Waterline light gems plus lit hand controls, water features and main control panel.



Xtreme LED GLO Jets
Each jet is transformed into an underwater light. Lit hand controls, water features and main control panel.

AUDIO



Bluetooth Stereo

Bluetooth MP3 Dock w/ Remote and Speakers



Choose two or four
Flushmount or Retractable Speakers

Touch Screen Controlled Bluetooth



Choose two or four
Flushmount or Retractable Speakers

Easily navigate with your hot tub's touchscreen control panel. *Luxury Class Only.*

Bluetooth Stereo with Microphone



Choose two or four
Flushmount or Retractable Speakers



Poly-Planar® Speakers
Retractable high-quality marine speakers from poly-planar® provide a rich sound experience to everyone in, and around, your hot tub.

SUBWOOFERS



We have two subwoofer options available to bring your audio system to life with additional low-pitched frequencies (bass).

Standard Subwoofer
Gives an extra punch to your music.

Extreme Subwoofer
Powerful Subwoofer and amplifier. The best choice for the ultimate sound.

VIDEO

Marine Grade TV with Mounting Bracket



*Includes DVD Player and Speakers (below)

DVD Player w/ Enclosure



Choose two or four
Flushmount or Retractable Speakers

MASSAGE THERAPY



The ultimate foot massage. Add one to your spa and feel your stress melt away. **Cascade II Only*



Volcano Jet and additional Diverter Valve

Powerful jet installed near the spa floor. Provides a deep tissue massage for legs, calves and feet. **Cascade II Only*



Air Blower with Additional 18 Stainless Steel Jets

Supercharge your massage. Forced air mixed with water provides superior hydrotherapy.



Super Charged Air Blower

You get a huge massage boost when forced air is injected into your hot tub jets. If you're serious about hydrotherapy, you'll want to add the Super Charged Air Blower System.

EXTERIOR



Coast Guard Bottom
Complete protection for the bottom of your spa.



Exterior Cabinet Sconces
Add Four or Six exterior light sconces to your spa.



Holographic LED Lighting
Two mesmerizing LED light strips installed on the front of the spa. Alternates color to match spa interior lighting.



Starlight Photocell Lighting
Automatically turns on in the evening and off during the day. Mounted under all four corners of your hot tub.



Obsidian Display Panel
With a glance outside see that your Coast Spas Hot Tub is powered up and ready for enjoyment.

WORLDWIDE SPA REMOTE



Monitor and control your Coast Spas Hot Tub from anywhere in the world with your smartphone*. Adjust water temperature, set filter cycles, activate jets, toggle lights on and off and even sync your spa clock with a touch of a button. This new and innovative application gives you remote control of your Coast Spa via your smart phone. *Requires internet access.

PURIFICATION



Refresh Button

Simply press to refresh your water. Quickly run your water through a filtration cycle before entering or after bathing.



Ozone Generators:

O3 One - Standard ozonator
O3 One Plus - Produces more ozone than standard ozonator.
Add: Crystal Clear Purification Chamber* (increased performance)



Salt Water System: Softer and less abrasive water for sensitive skin than standard chlorine based systems. (Includes Ozone)



UV STERILIZER

Powerful water sterilizer. Uses Ultraviolet light to remove microscopic contaminants.

LAVA JETS

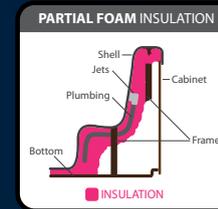


Lava Jets

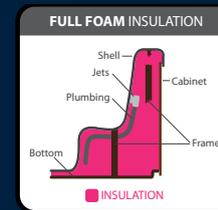
New lava jet feature give two dynamic dancing water jets that are vibrantly lit. (only available on Cascade II and Phantom)

INSULATION

We use premium insulation materials with high R-values to ensure your spa has the best thermal resistance to exterior temperatures. Each Cascade Spa has partial foam insulation (illustrated below), with the option to upgrade to full foam.



Partial Foam Insulation
Standard on your Cascade Spa



Full Foam Insulation
Optional Upgrade

Let Us Help

Take advantage of the knowledge and expertise of your nearest Coast Spas® Dealership.

Coast Spas dealers can help you get the most out of your spa purchase. Most have decades of experience helping customers get into the hot tub that fits their specific needs.

We have been leading the industry in innovation since our inception and share the passion of providing great customer service. We build a high-quality handcrafted product that has been carefully manufactured to the highest standards.

We love hot tubs and we want you and your family to love them just as much as we do.

-the Coast Spas Family

www.coastspas.com
info@coastspas.com

Think Tomorrow

No matter what motivates you to make environmentally responsible decisions for a better future, you can rest easy knowing that your Coast Spas hot tub was built to reflect the highest standards for a cleaner tomorrow.

Low Amperage Pumps

Our low amperage jet pump motors consume as little as 1 (one) Amp of power on heating and filtering cycles.

Energy Efficient Filtration

Our Hydro Cyclonic Filtration System® provides the most efficient filtration in today's hot tub industry. This results in a shorter overall running time and greatly reduced power consumption.

REDUCE, RE-USE, RECYCLE

We filter, purify and re-use the water that is used to test our spas during production.

We sort waste, wood and cardboard which is then sent to appropriate destinations for recycling. Including pumps and metal-based products.

We go to great lengths to promote environmentally responsible manufacturing processes.

Purchasing recycled materials where permissible is part of the Coast belief in a better tomorrow for everyone.



AUTHORIZED COAST SPAS DEALER

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© Coast Spas Manufacturing Inc. All rights reserved. Coast Spas®, World's Best Built Spas®, Built to Last®, Where Stress is Water Soluble®, Water Diversion Blade®, THE END of the day®, Crystal Clear Purification Chamber®, EcoClean®, Cyclonic Filtration System®, SOUNDWAVES™, Extreme®, Wellness Spa®, The BOSS®, ISPA®, Northwind Hot Tubs® and Northwind® are the registered trademarks of Coast Spas® Manufacturing Inc. All other brands, product names, company names, trademarks, trade names and service marks used are the property of their respective owners. Due to our continuous improvement programs, Coast Spas may make product modifications and enhancements. Specifications may change without notice. International products may be configured differently to meet local electrical requirements. Dimensions are approximate. Product pictured may include options beyond standard equipment. Check with your local dealer for the most current product specifications.